

AG 20

Maximum bar capacity:		
with solid clamping system		
standard, round	mm	20
hexagon	mm	17
Maximum bar capacity:		
with quick-change clamping system		
standard, round	mm	18
hexagon	mm	15
Maximum bar capacity:		
with side-loading bar magazine		
standard, round	mm	21
hexagon	mm	18
Pitch circle diameter	mm	250
Max. material feed-out length, up to	mm	80
Endworking slide traverses:		
standard (total/working), up to	mm	63/50
special (total/working), up to	mm	90/72
Cross slide traverses (total/working):	mm	32/20
Spindle speeds:		
infinitely variable	min ⁻¹	800...10.000
Cycle times, min./max.:		
infinitely variable	sec	0,4...56
Idle times	sec	0,5
Nominal power rating of main drive motor	kW	15
Nominal torque of feed drive motor	Nm	18
Length x width, incl. switchgear cabinet	mm	3050 x 1550
Length incl. bar guide	mm	5520
Max. bar material length	mm	3300